



CEWELD S2 Ni2

TYPE	Solid Submerged arc welding wire		
APPLICATIONS	Boilers		
PROPERTIES	Submerged arc welding wire for fine grain steels where high impact values are required at low temperatures.		
CLASSIFICATION	AWS	A 5.23: ENi2	
	EN ISO	14171-A: S2Ni2	
	W.Nr.	1.6227	
	F-nr	6	
	FM	1	
SUITABLE FOR	P460N, S500N, P460NL, S500NL, 14Ni6, 12Ni14, 16Ni14		
APPROVALS			
WELDING POSITIONS			
MECHANICAL PROPERTIES			
REDRYING	Not required		
GAS ACC. EN ISO 14175			