



# CEWELD Universal-Flux

|                       |                                                                                                                                                           |               |  |
|-----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--|
| TYPE                  | Universal flux for brazing with brass and new Silver alloy                                                                                                |               |  |
| APPLICATIONS          | Copper, Copper Alloys, Brass, Steel, Galvanized steel                                                                                                     |               |  |
| PROPERTIES            | Working temperature from 550-800 °C                                                                                                                       |               |  |
| CLASSIFICATION        | AWS                                                                                                                                                       | A 5.31: FB3-F |  |
|                       | EN ISO                                                                                                                                                    | 18496: FH10   |  |
| SUITABLE FOR          | Universal flux for brazing with brass and new silver alloy on copper, copper alloys, brass, steel, galvanized steel, working temperature from 550-800 °C. |               |  |
| APPROVALS             |                                                                                                                                                           |               |  |
| WELDING POSITIONS     |                                                                                                                                                           |               |  |
| MECHANICAL PROPERTIES |                                                                                                                                                           |               |  |
| REDRYING              | Not required                                                                                                                                              |               |  |
| GAS ACC. EN ISO 14175 |                                                                                                                                                           |               |  |