



CEWELD SP 1.4115

TYPE	Solid metal spray wire
APPLICATIONS	Corrosion coating, with wear properties
PROPERTIES	SP 1.4115 combines high toughness with very good corrosion resistance.
CLASSIFICATION	EN ISO 14919: 5.8 W.Nr. 1.4115
SUITABLE FOR	Flame spray, electric spray and high speed flame spray.

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

Si	Mn	Cr	Fe	C	Mo
0.5	0.5	13	Rem.	0.2	1.1

MECHANICAL PROPERTIES

Heat Treatment	R _{p0.2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				45 HRc

REDRYING Not required

GAS ACC. EN ISO 14175



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SP 1.4115 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663409867