



CEWELD L-Ag60Sn

TYPE	High Silver containing Cadmium free brazing alloy.			
TOEPASSINGEN	Joining: Steels, Cast iron, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals. Do not use this alloy above working temperatures of 200 °C			
EIGENSCHAPPEN	High silver containing universal silver brazing alloy without Cadmium with low operating temperature and high mechanical properties. Due to the addition of Sn. this alloy will show a bright looking joint and is more capillary then the standard silver brazing alloys. Flux/Paste: CEWELD Super-Flux			
CLASSIFICATIE	AWS EN ISO	A 5.8: BAg-18 17672: Ag 160		
GESCHIKT VOOR	Brazing: Steels, Cast iron, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals.			
GOEDKEURINGEN				
LASPOSITIES	      			
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu 30	Sn 10	Ag 60	
MECHANISCHE WAARDEN	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa) 420	A5 (%) Hardness HRc
HERDROGEN	Not required			
MELTING RANGE	600 - 730°C			
GAS ACC. EN ISO 14175				