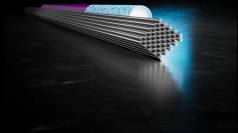


CEWELD L-Ag15P

TYPE	Copper Phosphorus Silver Brazing Alloy.														
TOEPASSINGEN	Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment. For working temperatures up to 200 °C														
EIGENSCHAPPEN	Phosphorus silver brazing alloy. Self picking on copper. Used for strong brazing of uneven junctions. Good mechanical characteristics at low temperatures. Flux/Paste: CEWELD Super-Flux														
CLASSIFICATIE	AWS EN ISO F-nr	A 5.8: BCuP-5 17672: CuP 284 103													
GESCHIKT VOOR	Particularly recommended for sanitary and refrigerating installations.. Applications: Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment.														
GOEDKEURINGEN															
LASPOSITIES	 PA  PB  PC  PD  PE  PF  PG														
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table><tr><td>Cu</td><td>Ag</td><td>P</td></tr><tr><td>Rem.</td><td>15</td><td>5</td></tr></table>					Cu	Ag	P	Rem.	15	5				
Cu	Ag	P													
Rem.	15	5													
MECHANISCHE WAARDEN	<table><tr><td>Heat Treatment</td><td>R_{P0,2} (MPa)</td><td>R_m (MPa)</td><td>A5 (%)</td><td>Hardness</td></tr><tr><td>As Welded</td><td></td><td>250</td><td></td><td>HRc</td></tr></table>					Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness	As Welded		250		HRc
Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness											
As Welded		250		HRc											
HERDROGEN	Not required														
MELTING RANGE	645 - 800 °C														
GAS ACC. EN ISO 14175															



CEWELD L-Ag15P

L-AG15P 1,5MM

Packaging	KG/unit	EanCode
D-300	10	8720663421623